

Drilling / routing jig BAKA Protect 4000 frame

for frame part drilling and routing of BAKA
Protect 4000



Notes

Fitting instructions

1. Determine hinge position.
2. Mount the side stops depending on the door construction (see imprint).
3. Clamp drilling/routing jig to workpiece. The clearance on the hinge side is considered in the jig.
4. Drill frame holes with $\varnothing 6,0$ mm drill bit.
5. Rout slot with $\varnothing 20,0$ mm cutter ($\varnothing 30,0$ mm collar ring).
6. Insert receiver and lock in place with fastening pins.

Scope of supply

- 1 x drilling/routing jig
- 1 x BAKA Protect 4000 frame 20/30 template
- 1 x drill bit $\varnothing 6,0$ mm
- 1 x set ring
- 1 x fitting instruction

Note

Templates for the following combinations (cutter/collar ring) are also available as accessories:

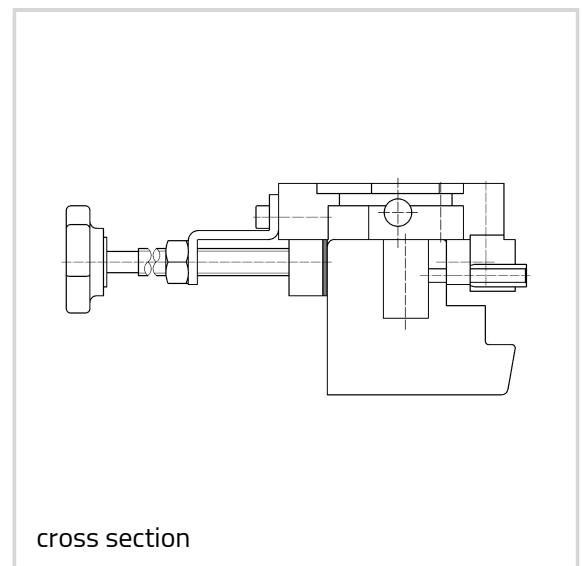
template BAKA Protect 4000 frame 16/27

template BAKA Protect 4000 frame 16/30

template BAKA Protect 4000 frame 20/27

Also available as ball catch location routing jig BAKA Protect 4000 frame.

A retrofit set is available to continue the use of existing drilling/routing jigs BAKA Protect 3D frame.



datasheet.headline.forApplications

Drilling / routing jig BAKA Protect 4000 frame

BAKA Protect 4010 3D
BAKA Protect 4010 3D FD
BAKA Protect 4020 3D
BAKA Protect 4020 3D FD
BAKA Protect 4030 3D FD
BAKA Protect 4040 3D FD
BAKA Protect 4048 3D K
BAKA Protect 4049 3D
BAKA Protect 4060 3D FD

Combinations

Expansion set BAKA Protect 4048 3D K

Item versions

Finish	without (000)
OF-No.	000
VPE	pack of 1
DIN	DIN right and left hand
Article number	5 251024 0 00001
EAN	4015471105938