

## Berechnung Klobenabstand



110 mm



+ 20 mm

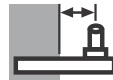


+ 30 mm

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=  $160 \text{ mm} : 2 = 80 \text{ mm}$  

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→ L 105 (60 - 90 mm) 

## Berechnung Bandkröpfung



110 mm

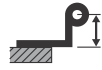


+ 20 mm




- 30 mm

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=  $100 : 2 = 50 \text{ mm}$  

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→ Gr. 2  (45 - 70 mm) 