


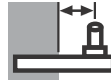



## Berechnung Klobenabstand

	105 mm
	+ 20 mm
	+ 47 mm
	(Ladenstärke 30mm + Abstand 17mm)





---

=  $172 : 2 = 86 \text{ mm}$  


---

→ L 105 (60 - 90 mm) 


## Berechnung Bandkröpfung

	105 mm
	+ 20 mm
	- 30 mm
	- 17 mm

---

=  $78 : 2 = 39 \text{ mm}$  

---

→ Gr. 1  (32 - 50 mm) 